DON'T WALK WELD™

ArcReach® Product Selector Guide

ArcReach® Standard

Trailblazer® 325 gas and diesel (excludes battery charge model)
Big Blue® 400 PipePro®
Big Blue® 600 Air Pak™
Big Blue® 800 Duo Pro
Big Blue® 800 Duo Air Pak™

ArcReach® Optional

Trailblazer® 325 LP
Big Blue® 400 Pro
Big Blue® 500 Pro
Big Blue® 600 Pro

Visit **MillerWelds.com** for specific stock numbers.

The full range of ArcReach® benefits (including CLC™ and AWW™) are only available when ArcReach accessories are paired with **XMT 350 FieldPro welders.** ArcReach remote control functionality is available when paired with **previous-generation ArcReach machines or ArcReach-capable engine-driven welders.**

Process	XMT® 350 FieldPro™ 907730	XMT® 350 FieldPro™ with Polarity Reversing 907731	XMT® 450 CC/CV ArcReach® 907481003 Dimension™ 650 ArcReach® 907617001	ArcReach® Standard / Optional
Stick/TIG	ArcReach Stick/TIG Remote **301325** (For general all-purpose arc)	ArcReach Stick/TIG Remote with Polarity Reversing **300934** (Tailored arc designed for bevel welding with XX10 and XX18 electrodes)	ArcReach Stick/TIG Remote **301325** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out	ArcReach Stick/TIG Remote **301325** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out
	Additional Benefits Adjust While Welding (AWW), Auto-Process Select™, Front Panel Lock Out			
Flux-cored (Self-Shielded)	ArcReach SuitCase® 12 with Dura-Flux™ Gun **951731** ArcReach SuitCase® 8 with Dura-Flux™ Gun **951728**		ArcReach SuitCase® 12 with Dura-Flux™ Gun **951731** ArcReach SuitCase® 8 with Dura-Flux™ Gun **951728** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out	ArcReach SuitCase® 12 with Dura-Flux™ Gun **951731** ArcReach SuitCase® 8 with Dura-Flux™ Gun **951728** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out
	Additional Benefits Adjust While Welding (AWW), Cable Length Compensation (CLC), Auto-Process Select™, Front Panel Lock Out			
MIG (GMAW) and Advanced Processes	ArcReach Smart Feeder with PipeWorx 300-15 Gun **951733**			ArcReach Smart Feeder with PipeWorx 300-15 Gun **951733** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out, RMD®, Pulsed MIG
	Additional Benefits Adjust While Welding (AWW), Cable Length Compensation (CLC), Auto-Process Select™, Front Panel Lock Out, RMD® (Regulated Metal Deposition), Pulsed MIG			
MIG (GMAW) or Flux-Cored (Gas-Shielded)	ArcReach SuitCase® 12 with BTB Gun 300 A **951729** ArcReach SuitCase® 8 with BTB Gun 300 A **951726**		ArcReach SuitCase® 12 with BTB Gun 300 A **951729** ArcReach SuitCase® 8 with BTB Gun 300 A **951726** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out	ArcReach SuitCase® 12 with BTB Gun 300 A **951729** ArcReach SuitCase® 8 with BTB Gun 300 A **951726** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out
	Additional Benefits Adjust While Welding (AWW), Cable Length Compensation (CLC), Auto-Process Select™, Front Panel Lock Out			
Carbon Arc Gouging	ArcReach Stick/TIG Remote **301325**	ArcReach Stick/TIG Remote with Polarity Reversing **300934**	ArcReach Stick/TIG Remote **301325** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out	ArcReach Stick/TIG Remote **301325** **Additional Benefits** Auto-Process Select™, Front Panel Lock Out
	Additional Benefits Adjust While Welding (AWW), Auto-Process Select™, Front Panel Lock Out			

Cable Length Compensation (CLC™): Makes proper setup of weld parameters faster by automatically adjusting voltage based on weld lead length. This ensures that the voltage a welder sets is the voltage they get – even hundreds of feet away from the power source.

Adjust While Welding (AWW™): ArcReach® technology increases arc-on time and Adjust While Welding technology allows more work to get done because welders can make adjustments at the wire feeder or at the remote – they don't have to walk to the power source to make parameter changes.

Process	Common Polarity
Stick	Electrode +
TIG	Electrode –
Flux-cored (Self- or Gas-Shielded)	Electrode + or –
MIG/Pulsed MIG/RMD	Electrode +
Carbon Arc Gouging	Electrode +

NOTE: ArcReach Smart Feeder works for electrode + processes only.